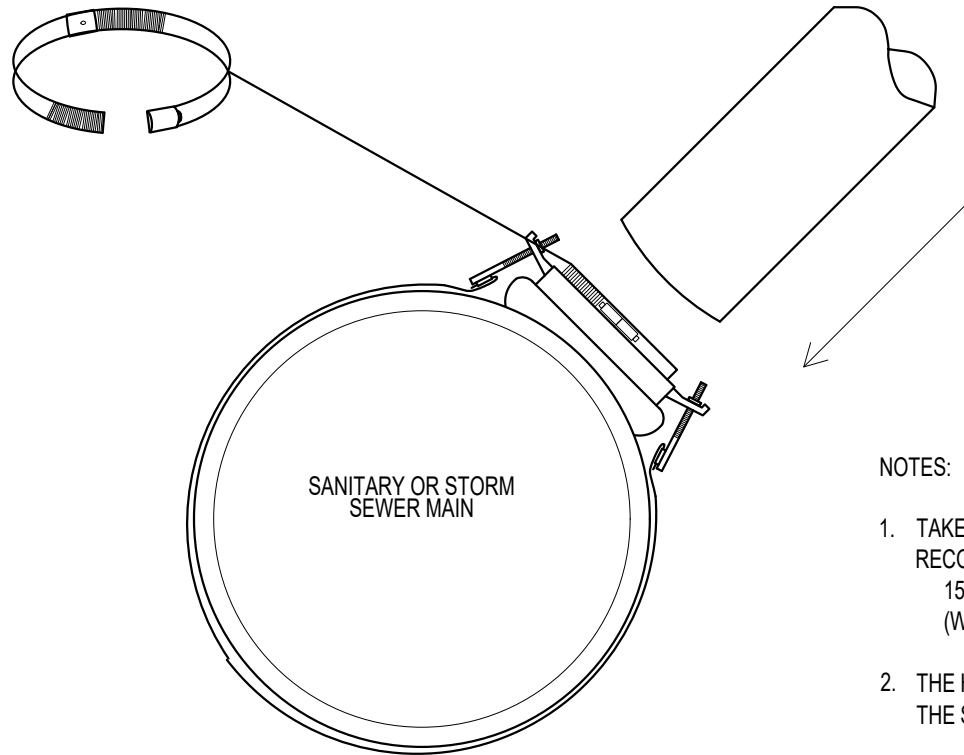


*SEE NOTE 3



STYLE "CB" SEWER SADDLE

NOTES:

1. TAKE EXTRA CARE TO FOLLOW PROPER TIGHTENING PROCEDURES AND TORQUE RECOMMENDATIONS:
15-20 FT./LB FOR 6" - 12" MAINS AND 20-30 FT./LB FOR 14" -48" MAINS
(WAIT 10 MINUTES AND RETORQUE).
2. THE HOLE CUT IN THE MAIN SHOULD BE NO LARGER THAN THE INSIDE DIAMETER OF THE SADDLE GASKET.
3. THE "CB" "UN" SADDLES ARE PROVIDED WITH A BAND CLAMP (HOSE CLAMP) WHICH ALLOWS IT TO HAVE A RANGE. THE BAND CLAMP COMES WITH TWO ADJUSTING SCREWS WHICH PROVIDE MUCH GREATER CLAMPING FORCE THAN BAND CLAMPS WITH ONLY ONE ADJUSTMENT SCREW. THE BAND CLAMP NEEDS TO BE ASSEMBLED AROUND THE OUTLET AND BOTH ADJUSTING SCREWS TIGHTENED EVENLY.
4. ALL METAL HARDWARE MATERIAL SHALL BE STAINLESS STEEL.

Revised:
1. 06/12/2015
2. 02/04/2021 KL ADDED STORM SEWER CONNECTIONS
3.
4.

Drawing Name
SANITARY OR STORM SEWER SADDLE CONNECTION

Drawing Number
US-03
Date: 04/15/2007
Drawn Checked
EM VR



City of
Crystal Lake
I l l i n o i s